



TG-13E and TG-17E Actuators

APPLICATIONS

The TG-13E and 17E actuators are self-contained electrohydraulic actuators for use on steam turbines where isochronous control, load sharing, or other functions are required. They can be used with all available Woodward electronic governor controls and accessories.

DESCRIPTION

The TG-13E and 17E proportional electrohydraulic actuators convert an electrical signal to a corresponding proportional output shaft position to position the valve which controls the flow of steam or energy medium to the turbine. They are intended for controlling small steam turbines driving such loads as alternators, dc generators pumps, compressors, fans or paper-making machines. The actuators provide the "muscle" for a Woodward 2301, 2500, 501 (with a digital remote final driver), or similar integrating electronic control system. The actuators provide a mechanical output position in proportion to a dc control signal.

STANDARD FEATURES

Critical moving parts are made from either heat treated or hardened steels. All O-rings and shaft seals are made of a fluorocarbon material. All moving parts are submerged in oil. The actuator has a self-contained oil sump.

SPECIAL FEATURES

The actuators are equipped with an oil pump and must be driven either by the turbine or other means, such as an electric motor. Factory adjustments allow the actuators to be calibrated over given ranges of input signal consistent with the type of controls in which they are used.

OPTIONAL EQUIPMENT

The standard model requires a mechanical drive, however a unit is available which requires only a customer-supplied hydraulic pressure source.

Class I, Division 2, Groups B, C, and D UL listed actuators are available.

NOTE—Unless otherwise specified, TG-13E and -17E actuators are calibrated for vertical operation. When used in a horizontal application these actuators will have approximately a 5° to 6° shift in terminal shaft calibration. Breather cap location must also be changed. (See outline drawing for breather cap location.)

- Proportional electric mechanical transducer
- Rotary output
- 12.2 and 17.5 lb-ft (16.5 and 23.7 N·m) work capacity
- Self-contained oil sump
- UL Listed model available
- Adjustable feedback

SPECIFICATIONS

GOVERNOR DRIVE

Shaft 1/2" dia. Number 5 Woodruff key (1/8")

Speed Range The pump is sized to operate over the following ranges:

1100 to 2400 rpm

2400 to 4000 rpm

4000 to 6000 rpm

Different actuator part numbers are required for different ranges.

Drive Power Requirement 1/3 to 1/2 hp (249 to 373 W) required to turn drive shaft at rated speed

Rotation Clockwise or counterclockwise, as viewed from top of actuator; rotation can be changed by removing four screws and rotating pump housing 180°

Work Output MAXIMUM WORK CAPACITY OVER FULL GOVERNOR TRAVEL OF 42° IS * FT-LBS. SEE FIGURE 1 FOR RECOMMENDED GOVERNOR OUTPUT TRAVEL. IN SPECIAL APPLICATIONS MIN AND MAX PRIME MOVER STOPS MAY BE OUTSIDE THE GOVERNOR STOPS.

* TG-13E 12.2 ft-lbs (16.5 N·m)

* TG-17E 17.5 ft-lbs (23.7 N·m)

Output Shaft 0.625-36 serration on both sides of case

Calibration 1° to 3° off minimum shaft position at 20mA and 37° to 39° shaft position at 160 mA

CONTROL QUALITIES

Actuators will meet NEMA D requirements if used with the proper electronic controls

Time Constant Shaft Driven 0.090 s at 150 psig (1034 kPa) operating pressure

Hysteresis Within 3% of maximum stroke

Linearity Within 0.5%

Temperature Drift Nominally $\pm 2^\circ$ of output shaft position per 100°

Operating Temperature 0 to 200 °F (−18 to +93 °C) with proper viscosity oil

PILOT VALVE

Plunger Movement The pilot valve is actuated hydraulically by varying the oil flow from a nozzle. The flapper, which is controlled by the transducer, varies the flow of oil from the nozzle causing a pressure change above the differential power land, forcing it to move. Oil is then directed to or from the power piston, changing the restoring spring forces until the pilot valve is returned to its null position.

Feedback Adjustable

TRANSDUCER COIL

Coil Resistance 30 to 35 Ω at 68 °F (20 °C)

Maximum Allowable Current 400 mA

Nominal Input Current Range 20 to 160 mA for one or two actuators operating from one electronic control

Electrical Connector 4 Pin MIL-STD-1651-14S-2P

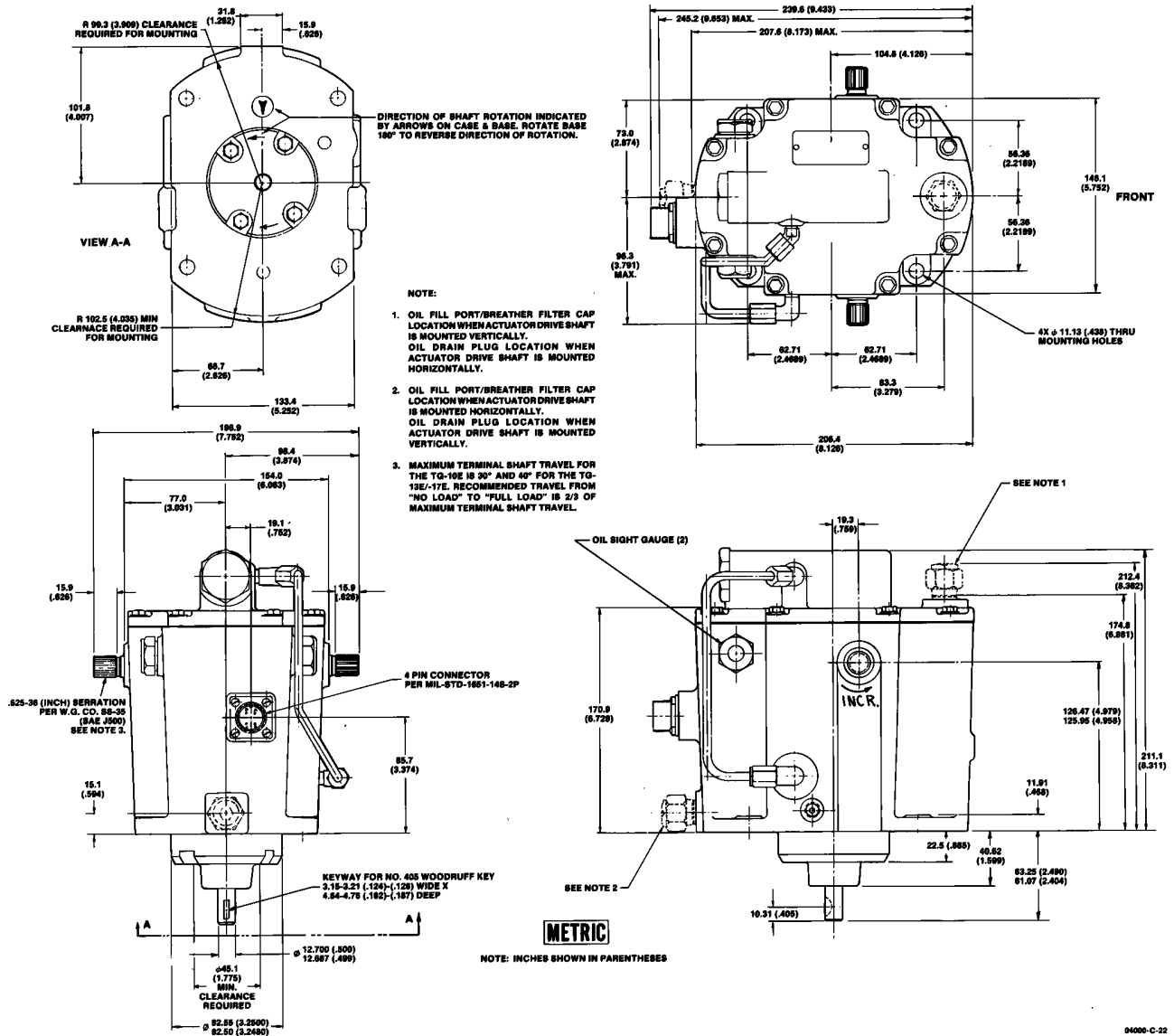


Figure 1. Outline Drawing of TG-13E and TG-17E
(Do not use for construction)

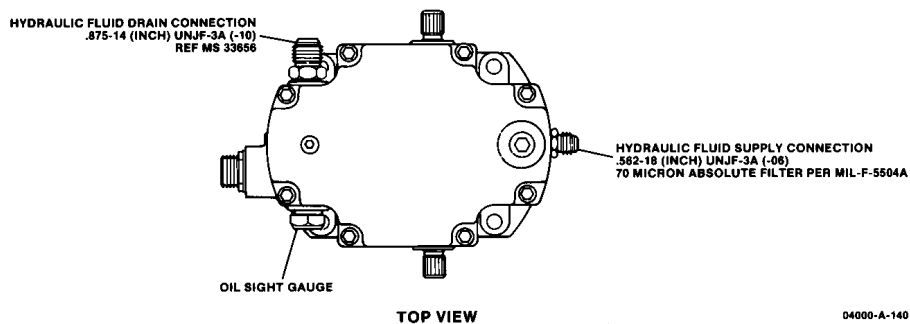


Figure 2. Oil Line Connections for TG-13E and TG-17E Which Require a Customer-Supplied Hydraulic Pressure Source, but do not Require a Drive

HYDRAULIC SYSTEM

Oil Self-contained sump; SAE 10 to 50 is recommended with a viscosity of 100 to 300 to SUS, depending on operating temperature. See Woodward oil manual 25071 for recommended oils.

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Relief Valve Integral part of accumulator and maintains 150 psi (1034 kPa) for the TG-13E and 200 psi (1379 kPa) from the TG-17E

Capacity 1.75 quarts (1.7 L)

Filtration Removable oil filter element in cover for all actuators except external hydraulic supply

External Hydraulic Supply (for unit not requiring a drive) 1 to 4 USgal/min (3.8 to 15 L/min) supply flow to regulate accumulator between 150 and 170 psi (1034 and 1172 kPa). Supply must be filtered to 25 µm (absolute). Actuator is fitted with a -6 filter fitting (70 µm absolute) and a -10 drain fitting.

CONSTRUCTION

Case, Pump Housing, & Cover Aluminum

Weight 16 lb (7 kg)

Internal Parts Aluminum, mild and/or case-hardened steel

MOUNTING

Attitude Vertical or horizontal (power servo down)

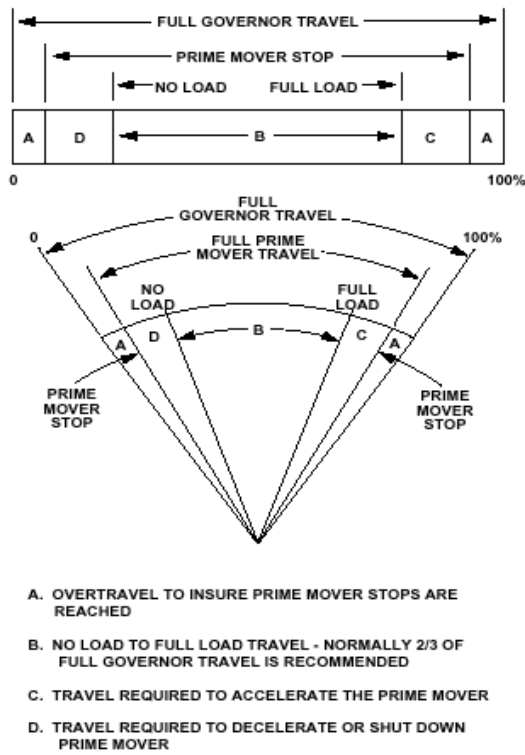


Figure 3. Recommended Governor Output Travel

For more information contact:

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